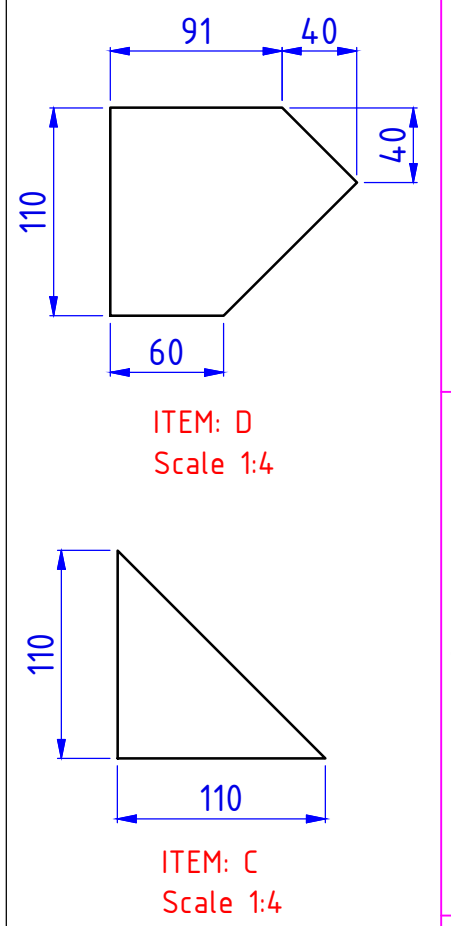
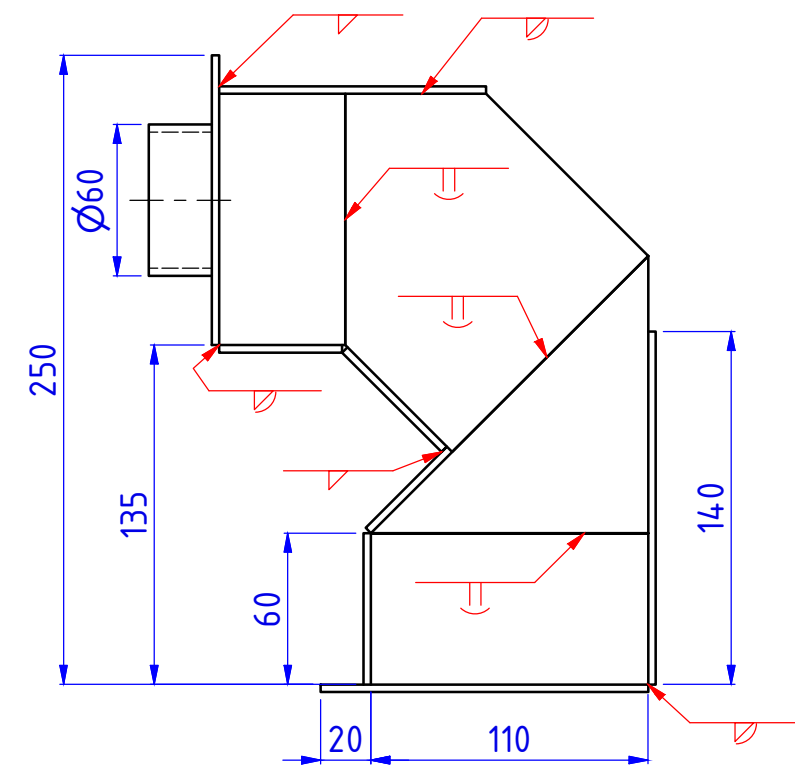
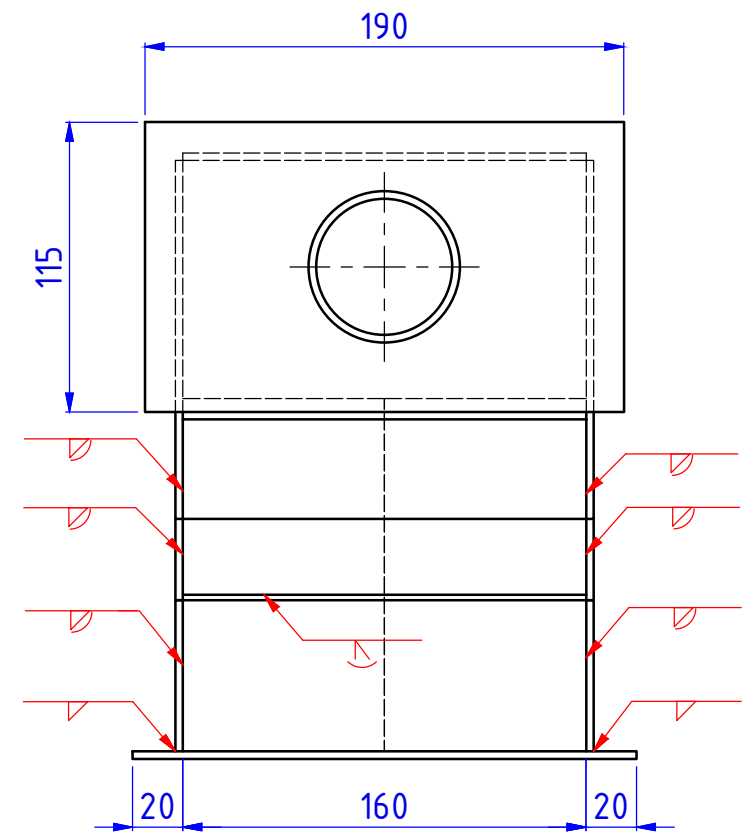
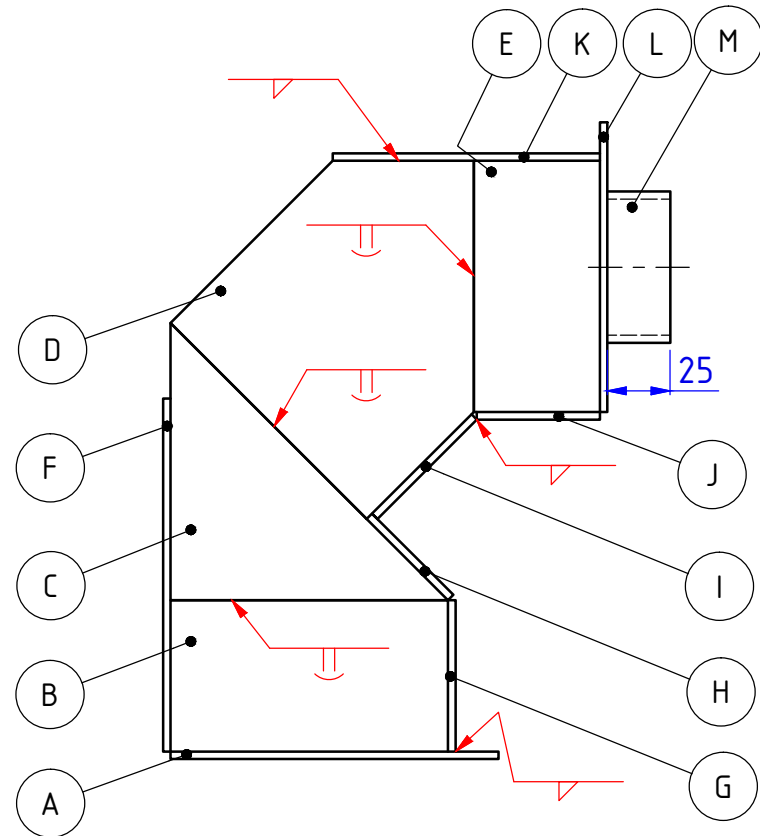


4		5		6
M	1	AA 5052	Ø60 X 25 X 3	
L	1	AA 5052	190 X 115 X 3	
K	1	AA 5052	160 X 106 X 3	
J	1	AA 5052	160 X 49 X 3	
I	1	AA 5052	160 X 56 X 3	
H	1	AA 5052	160 X 46 X 3	
G	1	AA 5052	160 X 60 X 3	
F	2	AA 5052	140 X 80 X 3	
E	2	AA 5052	100 X 50 X 3	
D	2	AA 5052	131 X 110 X 3	Cut to shape
C	2	AA 5052	110 X 110 X 3	Cut to shape
B	2	AA 5052	110 X 60 X 3	
A	1	AA 5052	200 X 130 X 3	
ITEM	QTY	MATERIAL	DIMENSIONS	DESCRIPTION



Scale 1:3

#### NOTES:

1. WELDING PROCESS: GTAW(TIG) 141
2. WELDING POSITION: ALL EXCEPT VERTICAL DOWN
3. COMPLETE ALL WELDING WITH BASE "A" IN THE FLAT POSITION
4. ALL FILLET LEG SIZES: 4mm(+2mm/-0mm)
5. OUTSIDE CORNER WELD RADII: 3mm(+2mm/-0mm)
6. NO FINISHING OF ANY KIND AFTER WELDING

Test Project for the 45<sup>th</sup> WorldSkills  
Competition in Kazan, Russia 2019.  
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Skill: Welding				
Scale: As Noted	Date: 29.09.2019	Paper: A3		
Drawn / Design by: Soroush Mohseni / Kamyar Sadeghi			Drawing No: WSC2019_TP10_IR_AL_ISO A	
Description: Aluminium Structure			Rev: 01	Page: 1 of 1
			Unit: mm	