



Competency Standards for PRODUCTION PLANNING & SUPPLY CHAIN MANAGEMENT

(RMG & Textile Industry Skills Council)

Level: 4

Competency Standard Code: RTCSOOO8L4V1

এনএসডিএ এর কার্যনির্বাহী কাঁখাটর ২২10২1২১ তারিং জ্বৃহিত ধেনা সভার জনুমেদিত

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Introduction

The National Skills Development Authority (NSDA) aims to enhance an individual's employability by certifying competitiveness with skills. NSDA works to expand the skilling capacity of identified public and private training providers qualitatively and quantitatively. It also aims to establish and operationalize a responsive skill ecosystem and delivery mechanism through a combination of well-defined set of mechanisms and necessary technical supports.

Key priority economic growth sectors identified by the government have been targeted by NSDA to improve current job skills along with existing workforce to ensure required skills to industry standards. Training providers are encouraged and supported to work with industry to address identified skills and knowledge to enable industry growth and increased employment through the provision of market responsive inclusive skills training program. "Production planning & supply chain management" is selected as one of the priority occupations of RMG & Textile Sector. This standard is developed to adopt a demand driven approach to training with effective inputs from Industry Skills Councils (ISC's), employer associations and employers.

Generally, a competency standard informs curriculum, learning materials, assessment and certification of trainees enrolled in TVET. Trainees who successfully pass the assessment will receive a qualification in the National Technical and Vocational Qualification Framework (NTVQF) and will be listed on the NSDA's online portal.

This competency standard is developed to improve skills, knowledge & attitudes in accordance with the job roles, duties and tasks of the occupation and ensure that the required skills, knowledge & attitudes are aligned to industry requirements. A series of stakeholder consultations, workshops were held to develop this document. This competency standard was developed by Skills for Employment Investment Program (SEIP). Later for certain requirement change from industry it reviewed by RMG & Textile Industry Skills Councils (RTISC) & validated by NSDA.

The document also details the format, sequencing, wording and layout of the Competency Standard for an occupation which is comprised of Units of Competence and its corresponding Elements.

Overview

A **competency standard** is a written specification of the knowledge, skills and attitudes required for the performance of an occupation, trade or job corresponding to the industry standard of performance required in the workplace.

The purpose of a competency standards is to:

- provide a consistent and reliable set of components for training, recognising and assessing people's skills, and may also have optional support materials
- enable industry recognised qualifications to be awarded through direct assessment of workplace competencies
- encourage the development and delivery of flexible training which suits individual and industry requirements
- encourage learning and assessment in a work-related environment which leads to verifiable workplace outcomes

Competency standards are developed by a working group comprised of representative from NSDA, Key Institutions, ISC, and industry experts to identify the competencies required of an occupation in RMG & Textile sector.

Competency standards describe the skills, knowledge and attitude needed to perform effectively in the workplace. CS acknowledge that people can achieve technical and vocational competency in many ways by emphasizing what the learner can do, not how or where they learned to do it.

With competency standards, training and assessment may be conducted at the workplace or at training institute or any combination of these.

Competency standards consist of a number of units of competency. A unit of competency describes a distinct work activity that would normally be undertaken by one person in accordance with industry standards.

Units of competency are documented in a standard format that comprises of:

- unit title
- nominal duration
- unit code
- unit descriptor
- elements and performance criteria
- variables and range statement
- curricular content guide
- assessment evidence guide

Together, all the parts of a unit of competency:

- describe a work activity
- guide the assessor to determine whether the candidate is competent or not yet competent

The ensuing sections of this document comprise of a description of the relevant occupation, trade or job with all the key components of a unit of competency, including:

- a chart with an overview of all Units of Competency for the relevant occupation, trade or job including the Unit Codes and the Unit of Competency titles and corresponding Elements
- the Competency Standard that includes the Unit of Competency, Unit Descriptor, Elements and Performance Criteria, Range of Variables, Curricular Content Guide and Assessment Evidence Guide.

NTVQF with Job Classifications

NTVQF LEVELS	EDUC			
	Pre-Vocation Education	Vocational Education	Technical Education	Job Classification
NTVQF 6			Diploma in engineering or equivalent	Middle Level Manager /Sul Assistant Engr. etc.
NTVQF 5		National Skill Certificate 5 (NSC 5)		Highly Skilled Worker / Supervisor
NTVQF 4		National Skill Certificate 4 (NSC 4)		Skilled Worker
NTVQF 3		National Skill Certificate 3 (NSC 3)		Semi-Skilled Worker
NTVQF 2		National Skill Certificate 2 (NSC 2)		Basic Skilled Worker
NTVQF 1		National Skill Certificate 1 (NSC 1)		Basic Worker
Pre-Voc 2	National Pre-Vocation Certificate 2 (NPVC 2)			Pre-Vocation Trainee
Pre-Voc 1	National Pre-Vocation Certificate 1 (NPVC 1)			Pre-Vocation Trainee



NTVQF Level Descriptors

NTVQF Level	Knowledge	Skill	Responsibility	Job Class.
6	Comprehensive actual and theoretical knowledge within a specific study area with an awareness of the limits of that knowledge	Specialised and restricted range of cognitive and practical skills required to provide leadership in the development of creative solutions to defined problems	Mange a team or teams in workplace activities where there is unpredictable change Identify and design learning programs to develop performance of team members	Supervisor / Middle Leve Manager / Sub Assistan Engr. etc.
5	 Very broad knowledge of the underlying, concepts, principles, and processes in a specific study area 	 Very broad range of cognitive and practical skills required to generate solutions to specific problems in one or more study areas. 	completion of tasks in work or study	Highly Skilled Worker / Supervisor
4	Broad knowledge of the underlying, concepts, principles, and processes in a specific study area	 Range of cognitive and practical skills required to accomplish tasks and solve problems by selecting and applying the full range of methods, tools, materials and information 	 Take responsibility, within reason, for completion of tasks in work or study Apply past experiences in solving similar problems 	Skilled Worker
3	Moderately broad knowledge in a specific study area.	 Basic cognitive and practical skills required to use relevant information in order to carry out tasks and to solve routine problems using simple rules and tools 	Work or study under supervision with some autonomy	Semi-Skilled Worker
2	Basic underpinning knowledge in a specific study area.	Basic skills required to carry out simple tasks	 Work or study under indirect supervision in a structured context 	Basic Skilled Worker
1	 Elementary understanding of the underpinning knowledge in a specific study area. 	 Limited range of skills required to carry out simple tasks 	 Work or study under direct supervision in a structured context 	Basic Worker
Pre-Voc 2	Limited general knowledge	 Very limited range of skills and use of tools required to carry out simple tasks 	 Work or study under direct supervision in a well-defined, structured context. 	Pre-Vocation Trainee
Pre-Voc 1	Extremely limited general knowledge	Minimal range of skills required to carry out simple tasks	Simple work or study exercises, under direct supervision in a clear, well defined structured context	Pre-Vocation Trainee



List of Abbreviations

NSDA- National Skills Development Authority

NTVQF - National Technical and Vocational Qualifications Framework

SEIP - Skills for Employment Investment Program

ISC - Industry Skills Council

NPVC - National Pre-Vocation Certificate

PPP -- Public Private Partnership

SCDC - Standards and Curriculum Development Committee

TVET - Technical Vocational Education and Training

CS - Competency Standard

UoC - Unit of Competency

STP - Skills Training Provider

OSH - Occupational Safety and Health

PPE - Personal Protective Equipment

SOP - Standard Operating Procedures

PPC - Production Planning & Control

SCM - Supply Chain Management



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Production Planning & Supply Chain Management

Unit of competencies at a glance

SL No	Code	Units of competency		Nomina Hours
Sen	eric Competencies	3		65
1	GU002L2V1	Apply Occupational Safety and Health (OSH) Practices in the Workplace		15
2	GU006L3V1	Apply Basic IT Skills	2	20
3	GU005L3V1	Carryout Workplace Interaction in English	3	15
4	GU004L3V1	Operate in a Self-Directed Team	3	15
Sec	tor Specific Comp	petencies		45
5	SURT001L2V1	Recognize the RMG Business Scenario	2	15
6	SURT002L3V1	Perform Measurement and Calculations		15
7	SURT003L3V1	Interpret Sketch and Specifications in Manuals		15
Occupation Specific Competencies				
8	OUPPS001L4V1	Interpret Textile and Garment Manufacturing Process	4	25
9	OUPPS002L4V1	Recognize Raw Materials and Machinery for Garments Manufacturing	4	20
10	OUPPS003L4V1	Interpret Production Planning and Supply Chain Management.	4	20
11	OUPPS004L4V1	Analyze garments operation, data management and planning methods 4		45
12	OUPPS005L4V1	Illustrate Processes of Supply Chain in Garments Industry		50
13	OUPPS006L4V1	Analyze supply market and uncertainty 4		50
14	OUPPS007L4V1	Interpret inventory control management	4	40
		Total Du	ration	360



Units & Elements at a glance

Generic Competencies

Code	Unit of compete ncy	Elements of competency	Nominal Hours
GU002L2V1	Apply Occupation al Safety and Health (OSH) Practices in	 Identify, control and report OSH hazards Conduct work safely Follow emergency response procedures Maintain and improve health and safety in the work place 	15
GU006L3V1	Apply Basic IT Skills	 Identify and use most commonly used IT Tools Operate Computer. Work with word processing software. Use spread sheet packages to create /prepare worksheets Use presentation packages to create / prepare presentation Print the documents Use the Internet and Access E-Mail 	20
GU005L3V1	Carryout Workplace Interaction in English	 Interpret Workplace Communication and Etiquette Read and Understand Workplace Documents Work as a team member Participate in workplace meetings and discussions 	15
GU004L3V1	Operate in a Self- directed Team	 Identify team goals and processes Communicate and cooperate with team members Work as a team member Solve problems as a team member 	15



Sector Specific Competencies

Code	Unit of competency	Elements of competency	Nominal Hours
SURT001L2V1	Recognize the RMG Business Scenario	Identify Basic Business Communication Practices in RMG sector Recognize history of RMG industries in Bangladesh Identify major departments of RMG industry List prime Export Markets	15
SURT002L3V1	Perform Measurement and Calculations in the RMG Sector	Select measuring devices Obtain measurements for apparel Perform simple calculations	15
SURT003L3V1	Interpret Sketch and Specifications in Manuals for RMG Sector	Identify information from manual Interpret Sketch and specifications	15
		Total hours	45

Occupation Specific Competencies

Code	Unit of competency	Elements of competency	Nominal Hours
OUPPS001L4V1	Interpret Textile and Garments Manufacturing Process	 Identify types of fiber, yarn & fabric Interpret the process of textile manufacturing Interpret garments type & manufacturing process 	25
OUPPS002L4V1	Recognize raw materials and machinery for garments manufacturing	Identify the trims & accessories for garments Identify the basic machinery	20
OUPPS003L4V1	Interpret Production Planning and Supply Chain Management	Interpret production, production planning & supply chain management Interpret the structure, role & responsibilities of PPC & SCM department List the major functions of PPC & SCM department	20
OUPPS003L4V1	Analyze garments operation, data management and planning methods	Prepare operation bulletin for garments Illustrate work study techniques Calculate production capacity & target Interpret aggregate planning & master production scheduling	45
OUPPS005L4V1	Illustrate Processes of Supply Chain in Garments Industry	Interpret the supply chain process Interpret the types of supply chain Apply the product selection & procurement methods	50
OUPPS006L4V1	Analyze supply market and uncertainty	Perform supply market analysis Apply solution for supply chain uncertainty Apply forecasting tools & techniques	50



Generic Competencies

Unit Code and Title	GU002L2V1: Apply Occupational Safety and Health (OSH) Practices in the Workplace		
Nominal Hours	15 Hours		
Unit descriptor	This unit covers the knowledge, skills and attitude required to identify and apply OSH in the workplace. This also covers identifying, controlling and reporting OSH hazards, conducting of work in a safe manner, following emergency response procedure and maintaining and improving health and safety in the workplace.		
Elements of Competency	Performance Criteria Bold & Underlined terms are elaborated in the Range of Variables Training Components		
Identify, control and	 1.1 Immediate work area is routinely checked for OSH hazards prior to commencing and during work. 1.2 <u>Hazards</u> and unacceptable performance are identified and corrective action is taken within the level of responsibility. 		
report OSH hazards	 1.3 OSH hazards and incidents are reported to appropriate personnel according to workplace procedures. 1.4 Safety Signs and symbols are identified and followed 		
2. Conduct work safely	 2.1 Apply OSH practices in the workplace. 2.2 Appropriate <u>Personal Protective Equipment</u> (<u>PPE</u>) is selected and worn. 		
Follow emergency response procedures	 3.1 Emergency situations are identified and reported according to workplace reporting requirements. 3.2 Emergency procedures are followed as appropriate to the nature of the emergency and according to workplace procedures. 		
response procedures	3.3 <u>Workplace procedures</u> for dealing with accidents, fires and emergencies are followed whenever necessary within scope of responsibilities.		
Maintain and improve	 4.1 Risks are identified and appropriate control measures are implemented in the work area. 4.2 Recommendations arising from risk assessments 		
health and safety in the work place	are implemented within level of responsibility. 4.3 Opportunities for improving OSH performance are identified and raised with relevant personnel.		
	4.4 Safety records according to <u>company policies</u> are		

	maintained.
Range of Variables	
Variables	Range (may include but not limited to):
1. Hazards	 1.1 OSH incidents include near misses, injuries, illnesses and property damage, noise, handling hazardous substances, other hazards 1.2 Working with and near moving equipment/load shifting equipment 1.3 Broken or damaged equipment or materials
Personal protective equipment (PPE)	2.1 goggles 2.2 Scarf 2.3 Gloves 2.4 Clothing 2.5 Apron
Workplace procedures	 3.1 OSH system and related documentation including policies and procedures 3.2 Standard Operating Procedures (sops) 3.3 Information on hazards and the work process, hazard alerts, safety signs and symbols 3.4 Labels 3.5 Material Safety Data Sheets (MSDSs) and manufacturers' advice.
4. Company policies	 Job-related Standard Operating Procedures (sops and OSH-specific procedures.
	uthentic, valid, sufficient, reliable, consistent and recent nts of the current version of the unit of competency.
Critical aspects of competency	Assessment required evidence that the candidate: 1.1 identified, controlled and reported OSH hazards 1.2 followed work safety. 1.3 followed emergency response procedures. 1.4 maintained and improved health and safety in the workplace.
Underpinning knowledge	 2.1 Personal protective equipment - Hand gloves, safety shoes, safety goggles, masks, apron, 2.2 Identification of tools and equipment 2.3 Hazardous events 2.4 Tools, equipment, machinery and relevant accessories. 2.5 Communication 2.6 Job roles, responsibilities and compliance 2.7 Workplace laws

	8	3.1 3.2 3.3	lidentifying tools and equipment.
			different hazardous situations.
3.	Underpinning skill	3.4	
		3.5	Communicating with peers and supervisors.
		3.6	
		4.1	Commitment to occupational health and safety
		4.2	Environmental concerns
	Required attitude	4.3	Eagerness to learn
1		4.4	Tidiness and timeliness
٦.	rrequired attitude	4.5	Respect for rights of peers and seniors in
			workplace
		4.6	poore and comercial
			workplace
		The	following resources must be provided:
5.	Resource implication	5.1	Tools, equipment and physical facilities appropriate to perform activities.
		5.2	Materials, consumables to perform activities.
		6.1	Written Test
6.	Methods of	6.2	Demonstration
	assessment	6.3	Oral Questioning
		6.4	Portfolio
7.	Context of assessment	7.1.	Competency assessment must be done in NSDA Accredited Assessment center
		7.2.	Assessment should be done by NSDA certified/ nominated assessor



Unit Code and Title	GU006L3V1: Apply Basic IT Skills
Nominal Hours	20 Hours
Unit Descriptor	This unit covers the basic knowledge, skills and attitude required to work with IT Tools. It specifically includes understanding of the identified IT Tools and using them efficiently.
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables Training Components.
Identify and use most commonly used IT Tools	 1.1 Context of IT is interpreted. 1.2 Commonly used <u>IT tools</u> are identified. 1.3 Safe work practice and OSH Standards are followed.
2. Operate Computer.	 2.1 Peripherals are checked and connected with computer as per standard 2.2 Power cords / adapter are connected with computer and power outlets socket safely. 2.3 Computer is switched on gently. 2.4 PC desktop / GUI settings are arranged and customized as per requirement. 2.5 Files and folders are created, opened, copied, renamed, deleted and sorted as per requirement. 2.6 Properties of files and folders are viewed and searched. 2.7 Disks are defragmented, formatted as per requirement.
Work with word processing software.	 3.1 Word Processing software is selected and started 3.2 Basic typing technique is demonstrated 3.3 <u>Documents</u> are created as per requirement in personal use and office environment 3.4 <u>Contents</u> are entered. 3.5 Documents are <u>formatted</u>. 3.6 Paragraph and page settings are completed 3.7 Saving and retrieving technique of a document are interpreted
Use spread sheet packages to create /prepare worksheets	 4.1 Spread sheet packages are selected and started. 4.2 Worksheets are created as per requirement in Personal use and office environment. 4.3 Data are entered 4.4 Functions are used for calculating and editing

	logical operation
	4.5 Sheets are formatted as per requirement.
	4.6 Charts are created.
	4.7 Charts/ Sheets are previewed
	5.1 Appropriate presentation software packages are selected and started
5. Use presentation	5.2 Presentation are created as per requirement in personal use and office environment
packages to create / prepare presentation	5.3 Image, Illustrations, text, table, symbols and media
	are entered as per requirements. 5.4 Presentations are formatted and animated.
	5.5 Presentations are previewed.
	6.1 Printer is connected with computer and power outlet properly.
6. Print the documents	6.2 Power is switched on at both the power outlet and printer.
	6.3 Printer is installed and added.
	6.4 Correct printer settings are selected and document is printed.
	7.1 Appropriate internet browsers are selected
	7.2 Search engines are used to access information
	7.3 Video / Information are Shared /downloaded /
	uploaded from / to web site/social media.
	7.4 Web based resources are used
7. Use the Internet and	7.5 Email services are identified and selected to create
Access E-Mail	a new email address
	7.6 Document is prepared, attached and sent to
	different types of recipient.
	7.7 Email is read, forwarded, replied and deleted as per requirement.
	7.8 Custom email folders are created and manipulated.
	7.9 Email message is printed.
Range of Variables	
Variable	Range (may include but not limited to):
	1.1 Phone
	1.2 Cell Phone
	1.3 TABs
1. IT tools	1.4 Radio
	1.5 Television
	1.6 Computers
	1.7 Laptops

	1.0 Notobooks
	1.8 Notebooks
	1.9 Internet
	1.10 Software
	1.11 Satellite
	2. 1 Monitor
	2. 2 Keyboard
2. Peripherals	2. 3 Mouse
,	2. 4 Modem
	2. 5 Scanner
	2. 6 Printer
	3. 1 Icons
3. Desktop / GUI settings	3. 2 Taskbar
o. Desktop / Got settings	3. 3 View
	3. 4 Resolutions
	4.1 Word documents
	4.2 Standard CV / Bio-Data with different text & fonts,
	image and table.
	4.3 Application / Official letter with proper paragraph and
4. Documents	indenting, spacing, styles, Illustrations, Tables, Head
	& Footers and symbols.
	4.4 Standard report / newspaper items with column,
	footnote and endnote, drop cap, indexing and page
	numbering.
	5.1 Illustrations and styles
	5.2 Text
5. Contents	5.3 Table
	5.4 Symbols
	5.5 Header & Footer
	6.1. Bold
	6.2. Italic
6. Formatted.	6.3. Underline
o. Formatteu.	6.4. Font size, colour,
	6.5. Change case
	6.6. Alignment and intend
8.	7.1. Mathematics
7. Functions	7.2. Logical
	7.3. Simple Statistical



	T
8. Browsers	8.1 Internet Explorer
	8.2 Firefox
	8.3 Google Chrome
S. D. Sweet S	8.4 Opera
	8.5 Safari
	8.6 Omni Web
Evidence Guide	
The evidence must be	authentic, valid, sufficient, reliable, consistent and recent
	nents of the current version of the Unit of Competency.
	Assessment required evidence that the candidate:
	1.1 followed OSH Standard and Safe Work
	Procedures.
	1.2 created, opened, copied, renamed, deleted and
	sorted files and folders as per requirement.
	1.3 completed application software Installations
	properly
1 Critical Assessed	1.4 performed simple trouble shooting with Computer
Critical Aspects of	1.5 demonstrated typing on word processing software,
Competency	save and retrieve documents
	1.6 used functions for calculating and editing logical
	operation in spread sheet.
	1.7 configured appropriate printer settings and printed
	the document.
	1.8 demonstrated ability to create email accounts.
	1.9 demonstrated ability to use email account for
	different online purpose
	2.1 Basic competent of PC
	2.2 IT and IT Tools
2. Underpinning	2.3 Different type of software and application package.
	2.4 Use of word processor, spread sheet and
Knowledge	presentation software
Mowicage	2.5 Different type of math, logical and conditional
	functions
	2.6 Computer Trouble Shooting
	2.7 Techniques to access internet



	3.1 Identifying and use IT Tools
	3.2 Demonstrating simple trouble shooting with
	Computer
	3.3 Demonstrating typing on word processing software
	3.4 Saving and retrieving documents on Word
3. Underpinning Skills	Processing software.
	3.5 Demonstrating ability to create email accounts
	3.6 Opening an email account and use it for different
	purpose.
	 Configuring appropriate printer settings and printe the document
	3.8 Using functions for calculating and editing logical
	operation in spread sheet
	4.1 Commitment to occupational health and safety4.2 Environmental concerns
	4.3 Eagerness to learn
4. Underpinning Attitudes	4.4 Tidiness and timeliness
	4.5 Respect for rights of peers and seniors in workplace
	4.6 Communication with peers and seniors in workplace
	5.1 Workplace (simulated or actual)
	5.2 IT Tools
	5.3 Computers with word processing application
5. Resource Implications	5.4 Internet connection
	5.5 Presentations
	5.6 Learning manuals
	6.1 Written Test
6. Methods of	6.2 Demonstration
Assessment	6.3 Oral Questioning
	6.4 Portfolio
	7.1 Competency assessment must be done in NSDA
7. Context of Assessment	Accredited Assessment center
i. Context of Assessment	7.2 Assessment should be done by NSDA certified/
	nominated assessor



Unit Code and Title	GU005L3V1: Carryout Workplace Interaction in English	
Nominal Hours	15 Hours	
Unit Descriptor	This unit covers the knowledge, skills and attitude required to Carry out workplace work place interaction. It specifically includes workplace communication and etiquette, workplace documents, workplace meeting and discussions, and professional ethics at work.	
Elements of Competency	Performance Criteria Bold & Underlined terms are elaborated in the Range of Variables Training Components	
Interpret Workplace Communication and Etiquette	 1.1. Workplace code of conducts are interpreted as per organizational guidelines. 1.2. Appropriate lines of communication are maintained with supervisors and colleagues. 1.3. Workplace interactions are conducted in a courteous manner to gather and convey information. 1.4. Questions about routine workplace procedures and matters are asked and responded as required. 	
2. Read and Understand Workplace Documents	 2.1. Workplace documents are interpreted as per standard. 2.2. Assistance is taken to aid comprehension when required from peers/supervisors. 2.3. Visual information/ symbols/signage's are understood and followed. 2.4. Specific and relevant information are accessed from appropriate sources. 2.5. Appropriate medium is used to transfer information and ideas. 	
Work as a team member	 3.1. Duties, responsibilities, authorities, objectives and task requirements are identified and clarified with team. 3.2. Tasks are performed in accordance with organizational and team requirements, specifications and workplace procedures. 3.3. Team members support other members as required to ensure team achieves goals and requirements. 3.4. Agreed reporting lines are followed using standard 	

	operating procedures.
	4.1. Team meetings are attended on time and followed
	meeting procedures and etiquette.
 Participate in 	4.2. Own opinions are expressed and listened to those
workplace meetings	of others without interruption.
and discussions	4.3. Inputs are provided consistent with the meeting
	purpose and interpreted and implemented meeting
	outcomes.
	5.1. Responsibilities as a team member are
	demonstrated and kept promises and
	commitments made to others.
Practice professional	5.2. Tasks are performed in accordance with workplace
ethics at work.	procedures.
	5.3. Confidentiality is respected and maintained.
	5.4. Situations and actions considered inappropriate or
	which present a conflict of interest are avoided
Range of Variables	
Variable	Range (may include but not limited to)
	1.1 Effective questioning
1. Courteous Manner	1.2 Active listening
	1.3 Speaking skills
	2.1 Notes
	2.2 Agenda
	2.3 Simple reports such as progress and incident
	reports
Workplace	2.4 Job sheets
Procedures and	2.5 Operational manuals
Matters	2.6 Brochures and promotional material
	2.7 Visual and graphic materials
	2.8 Standards
	2.9 OSH information
	2.10 Signs
	3.1 HR Department
3. Appropriate Sources	3.2 Managers
	3.3 Supervisors
Evidence Guide	
The evidence must be	authentic, valid, sufficient, reliable, consistent and recent
	ments of the current version of the Unit of Competency.
1. Critical Aspects of	Assessment required evidence that the candidate:
Competency	1.1 demonstrated workplace communication and

		etiquette 2 demonstrated workplace instructions and symbols 3 demonstrated workplace meetings
Underpin Knowledge	ning de 2.2	Workplace communication and etiquette Workplace documents, signs and symbols Meeting procedure and etiquette
3. Underpin	ning Skills 3.2	Interpreting workplace communication and etiquette Interpreting workplace instructions and symbols Demonstrating workplace meetings
4. Underpin Attitudes	4.2 4.3 ning 4.4 4.5	I. Commitment to occupational health and safety Environmental concerns Eagerness to learn I. Tidiness and timeliness Easepect for rights of peers and seniors in workplace E. Communication with peers and seniors in workplace
5. Resource Implication	5. ons	 Work place Procedure Materials relevant to the proposed activity All tools, equipment, material and documentation required. Relevant specifications or work instructions
6. Methods Assessm	of 6.	 Written Test Demonstration Oral Questioning Portfolio
7. Context of Assessm		Competency assessment must be done in NSDA Accredited Assessment center Assessment should be done by NSDA certified/ nominated assessor



Unit Code and Title	GU004L3V1: Operate in a Self-Directed Team	
Nominal Hours	15 Hours	
Unit Descriptor	This unit Covered the knowledge, skills and attitude to communicate and work within a team in an interactive work environment as per the workplace standard.	
Elements of Competency	Performance Criteria Bold & Underlined terms are elaborated in the Range of Variables Training Components	
Identify team goals and processes	 1.1 <u>Team goals and processes</u> are identified. 1.2 Roles and responsibilities of team members are identified. 1.3 Relationships within team and with other work areas are identified. 	
Communicate and cooperate with team members	 Effective interpersonal skills are used to interact with team members and to contribute to activities and objectives. Formal and informal forms of communication are used effectively to support team achievement. Diversity is respected and valued in team functioning. Views and opinions of other team members are understood and reflected accurately. Workplace staff regulation is used correctly to assist communication. 	
2. Work as a team member	 3.1 Duties, responsibilities, authorities, objectives and tas requirements are identified and clarified with team. 3.2 Tasks are performed in accordance with organizations and team requirements, specifications and workplace procedures. 3.3 Team members support other members as required to ensure team achieves goals and requirements. 3.4 Agreed reporting lines are followed using standard operating procedures. 	
Solve problems as a team member	 3.1 Current and potential problems faced by team are identified. 3.2 Procedures for avoiding and managing problems are identified. 3.3 Problems are solved effectively and in a manner that supports the team. 	



Variable	Range (May include but not limited to)
Team goals and processes Workplace staff	 1.1 Identifying the problem 1.2 Consider solutions 1.3 Action 1.4 Follow-up. 2.1 Organization / company's code of conduct, complaint
regulation	handling / grievance policies and procedures
	authentic, valid, sufficient, reliable, consistent and recent and of the current version of the Unit of Competency.
Critical aspects of competency	Assessment required evidence that the candidate: 1.1 communicated and worked within a team in an interactive work environment as per workplace standard. 1.2 dealt with a range of communication/ information at one time. 1.3 made constructive contributions in workplace issues 1.4 presented information clearly and effectively in writter form 1.5 asked appropriate questions 1.6 provided accurate information
Underpinning knowledge	2.1 Organization requirements for written and electronic communication methods2.2 Effective verbal communication methods
3. Underpinning skill	 3.1 Organizing information 3.2 Understanding and conveying intended meaning 3.3 Participating in a variety of workplace discussions 3.4 Compiling with Organization's requirements in the use of written and electronic communication methods
Underpinning Attitudes	 4.1 Commitment to occupational health and safety 4.2 Environmental concerns 4.3 Eagerness to learn 4.4 Tidiness and timeliness 4.5 Respect for rights of peers and seniors in workplace 4.6 Communication with peers and seniors in workplace
5. Resource implication	5.1 Variety of Information5.2 Communication tools5.3 Simulated workplace



6. Methods of assessment	6.1 Written Test
	6.2 Demonstration
	6.3 Oral Questioning
	6.4 Portfolio
7. Context of assessment	7.1 Competency assessment must be done in NSDA Accredited Assessment center
	7.2 Assessment should be done by NSDA certified/ nominated assessor

Training Providers must be accredited by National Skills Development Authority (NSDA), the National Quality Assurance Body, or a body with delegated authority for quality assurance to conduct training and assessment against this unit of competency for credit towards the award of any NTVQF qualification. Accredited providers assessing against this unit of competency must meet the quality assurance requirements set by NSDA.



Sector Specific Competencies



Unit Code and Title	SURT001L2V1: Recognize The RMG Business Scenario 15 Hours This unit covers the knowledge; skills and attitude required for recognize the RMG business scenario. It specifically includes business communication, background of RMG industries, major departments and prime export markets.	
Nominal Hours		
Unit Descriptor		
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.	
Identify basic business	1.1 The communication requirements in the RMG sector are recognized in alignment to the role of sector.	
communication practices in RMG	1.2 <u>Modes of Communication</u> are explained.	
Sector Sector	1.3 Communication policies and guidelines are identified and interpreted.	
Recognize history of RMG Industries in Bangladesh	 2.1. <u>Background of RMG</u> Industries in Bangladesh is inferred with reference to the past history, present status and expected future trends. 2.2. Importance of the RMG sector in relation to Bangladesh labour market is stated with emphasis on manpower and economic impact. 2.3. Present and projected future trends and technologies relevant to the sector are summarized. 	
Identify major departments of RMG Industry	 Scope and nature of major departments of the RMG sector are identified. Role and responsibilities of individuals are identified in relation to the department and organization as a whole. The machines used in different departments are identified. 	
List prime export markets	 4.1 The types of <u>prime export markets</u> are categorized on the basis of their current and future potential. 4.2 Export marketing process is interpreted. 	
Range of Variables		
Variable	Range (may include but not limited to):	



Modes of Communication	 1.1 E-mail 1.2 Social Media 1.3 Telephonic Conversation 1.4 Fax 1.5 Meetings 1.6 Video Conference 1.7 Courier
2. Background of RMG	 2.1 History of Bangladesh RMG 2.2 Economy of Bangladesh 2.3 SWOT analysis on RMG sector 2.4 Gender dynamics of garments industry in Bangladesh 2.5 Wages & efficiency in the garments industry 2.6 Compliance
3. Major Departments	3.1 PDS 3.2 Store 3.3 Cutting 3.4 Embellishment 3.5 Sewing 3.6 Washing 3.7 Finishing 3.8 Quality 3.9 Industrial Engineering 3.10 Production Planning and Control 3.11 Maintenance 3.12 Merchandising
4. Machines	4.1 Single needle machine 4.2 Double needle Machine 4.3 Over lock Machine 4.4 Flat lock Machine 4.5 Feed of the arm Machine 4.6 Kansai Multi Needle Machine 4.7 Bar tuck Machine 4.8 Button Hole Machine 4.9 Button Stitch Machine 4.10 Snap Attach Machine
5. Prime export markets	5.1 American market5.2 European market5.3 Asian market5.4 Newly explored market

Evidence Guide

The evidence must be authentic, valid, sufficient, reliable, consistent and recent and meet the requirements of the current version of the Unit of Competency.

Critical aspects of Assessment required evidence that the candidate:



competency	1.1 identified mode Communication1.2 interpreted production process1.3 identified prime export markets
Underpinning knowledge	 2.1 Policies and Guidelines 2.2 History of RMG sector 2.3 Trends in the RMG sector 2.4 Production process 2.5 Different Department in RMG sector 2.6 Own roles and responsibilities 2.7 Types of prime export markets
3. Underpinning skills	 3.1. Identifying policies and guidelines in RMG sector 3.2. Interpreting business communication technique 3.3. Interpreting trends of RMG sector 3.4. Identifying departments in RMG sector 3.5. Identifying machines used in different departments
Underpinning Attitudes	 3.4 Commitment to occupational health and safety 3.5 Environmental concerns 3.6 Eagerness to learn 3.7 Tidiness and timeliness 3.8 Respect for rights of peers and seniors in workplace 3.9 Communication with peers and seniors in workplace
5. Resource implications	5.1. Tools, equipment and physical facilities appropriate to perform activities.5.2. Materials, consumables to perform activities.
6. Methods of Assessment	6.1. Written Test6.2. Demonstration6.3. Oral Questioning6.4. Portfolio
7. Context of Assessment	7.1. Competency assessment must be done in NSDA Accredited Assessment center 7.2. Assessment should be done by NSDA certified/ nominated assessor

Unit Code and Title	SURT002L3V1: Perform Measurement and Calculations
Nominal Hours	15 Hours
Unit Descriptor	This unit covers the knowledge, skills and attitudes required for performing measurements and calculations in RMG sector. It specially includes the steps of selecting measuring devices obtaining measurements and performing simple calculation.
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.
Select measuring devices	 1.1. Work instructions are confirmed and applied to the job in hand. 1.2. Materials to be measured are identified as per job specifications. 1.3. Appropriate <u>measuring devices</u> are selected based on materials to be measured. 1.4. Specifications are obtained from relevant <u>documents</u>. 1.5. Tolerance and clearance limits are identified and adjusted according to the job requirements.
Obtain measurements for apparel	 2.1. Accurate <u>measurements</u> are obtained in accordance with job requirements. 2.2. Systems of measurements are identified and measurement conversions done as per requirement. 2.3. Measurements are confirmed and recorded in the given company format.
Perform simple calculations	 3.1. Simple calculations involving <u>basic operations</u> are carried out. 3.2. <u>Other operations</u> are used to complete tasks. 3.3. Appropriate formulas for calculating quantities of materials are selected. 3.4. <u>Calculations</u> are performed and verified. 3.5. Material quantities are calculated and shared with team as per requirement.
Range of Variables	
Variables	Range (may include but not limited to):
Measuring device	1.1. Measuring Tape 1.2. Steel rule 1.3. Calculator 1.4. Sets square



2. Documents	2.1. Technical Manuals 2.2. Specifications 2.3. Sketches 2.4. Charts 2.5. Photographs
3. Measurements	3.1. Length 3.2. Width 3.3. Weight 3.4. Tolerance
Basic operation	4.1. Addition 4.2. Subtraction 4.3. Multiplication 4.4. Division
5. Other operations	5.1. Fractions 5.2. Percentages 5.3. Mixed numbers 5.4. Conversions 5.5. Scales
6. Calculations	6.1. Area6.2. Volume6.3. Circumference6.4. CBM6.5. Volumetric Weight
Evidence Guide	

The evidence must be authentic, valid, sufficient, reliable, consistent and recent and meet the requirements of the current version of the Unit of Competency.

Critical aspects of competency	Assessment required evidence that the candidate:
	1.1 selected measuring devices based on materials to be measured
	1.2 obtained measurements as per job requirements
	1.3 performed calculations for quantities of materials
	1.4 confirmed and recorded measurements as per standard
Underpinning knowledge	2.1 Information on measuring devices
	2.2 Selection technique of appropriate measuring devices
	2.3 Measurement and calculation technique for appare merchandising
	2.4 Techniques of recording measurements
	2.5 Way to allowance and Tolerance
	2.6 Presentation of data and information
	2.7 Instructions to use of measuring devices
	Sam



3. Underpinning skills	 3.1 Identifying measuring devices based on materials to be measured 3.2 Obtaining specification of measuring devices from relevant document 3.3 Taking measurement according to the job requirements 3.4 Identifying tolerance and clearance limits and adjusting according to the job requirements 3.5 Performing calculations for quantities of materials 3.6 Conforming and recording measurements as perstandard
Underpinning attitudes	 4.1 Commitment to occupational health and safety 4.2 Environmental concerns 4.3 Eagerness to learn 4.4 Tidiness and timeliness 4.5 Respect for rights of peers and seniors in workplace 4.6 Communication with peers and seniors in workplace
5. Resource implications	5.1. Tools, equipment and physical facilities appropriate to perform activities.5.2. Materials, consumables to perform activities.
6. Methods of assessment	6.1 Written Test6.2 Demonstration6.3 Oral Questioning6.4 Portfolio
7. Context of assessment	7.1 Competency assessment must be done in NSDA Accredited Assessment center 7.2 Assessment should be done by NSDA certified/ nominated assessor



Unit Code and Title	SURT003L3V1: Interpret Sketch and Specifications in Manuals
Nominal Hours	15 Hours
Unit Descriptor	This unit covers the knowledge, skills and attitude required for interpreting sketches and specifications in manuals for RMG sector. It specially includes identification of information, sketch and specification as per sample.
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.
Identify information from manual	1.1. Appropriate <u>manuals</u> are collected as per sample.1.2. Importance of manuals is recognized.1.3. Required information are collected from manuals.
Interpret Sketch and specifications	 2.1. Relevant <u>sketch</u> and <u>specifications</u> are identified. 2.2. Key <u>terms and abbreviations</u> are identified. 2.3. <u>Signs and symbols</u> are identified. 2.4. Schedules, dimensions, drawings and specifications are interpreted.
Range of Variables	·
Variables	Range (may include but not limited to):
1. M anuals	 1.1 Buyers specification manual 1.2 Compliance manual 1.3 Maintenance procedure manual 1.4 Periodic maintenance manual 1.5 Quality manual 1.6 Signs and symbols, instruction manuals
2. Sketch	2.1 Technical sketch2.2 Measurement sketch
3. Specifications	3.1 Product specifications3.2 Performance specifications3.3 Method specifications
Terms and abbreviations	4.1 Refers to all terms and abbreviations associated with the RMG Industries
5. Signs and symbols	5.1 Include all signs and symbols associated with the RMG Industries

Evidence Guide

The evidence must be authentic, valid, sufficient, reliable, consistent and recent and meet the requirements of the current version of the Unit of Competency.



Critical aspects of competency	Assessment required evidence that the candidate: 1.1. collected information from manual as per sample 1.2. identified sketches and specifications as per sample
2. Underpinning knowledge	2.1 Themes on various types of RMG manuals 2.2 Units of measurement 2.3 Units of conversion 2.4 Rules of sketch, drawings and specifications
3. Underpinning skills	 3.1 Recognising importance of manual 3.2 Selecting appropriate manuals as per sample 3.3 Collecting information from manual as per sample 3.4 Interpreting schedules, dimensions, drawings and specifications
4. Underpinning attitudes	 4.1 Commitment to occupational health and safety practices 4.2 Communication with peers, sub-ordinates and seniors in workplace. 4.3 Promptness in carrying out activities. 4.4 Tidiness and punctual. 4.5 Sincere and honest to duties 4.6 Responsible during emergencies
5. Resource implications	5.1 Tools, equipment and physical facilities appropriate to perform activities.5.2 Materials, consumables to perform activities.
6. Methods of assessment	6.1 Written Test 6.2 Demonstration 6.3 Oral Questioning 6.4 Portfolio
7.Context of assessment	7.1 Competency assessment must be done in NSD/Accredited Assessment center 7.2 Assessment should be done by NSDA certified/ nominated assessor



Occupation specific competencies



Unit Code and Title	OUPPS001L4V1: Interpret Textile and Garment Manufacturing Process		
Nominal Hours	25 hours		
Unit Descriptor	This unit covers the knowledge, skills and attitude required to Interpret Textile and Garment Manufacturing Process. It specifically includes Identifying types of fiber, yarn & fabric, Interpreting the process of textile manufacturing & garments type & manufacturing process.		
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.		
 Identify types of fiber, yarn & fabric 			
Interpret the process of textile manufacturing	2.1 <u>Textile manufacturing processes</u> are interpreted.2.2 Manufacturing process are listed.		
Interpret garments type & manufacturing	3.1 <u>Types of garments</u> are identified as per garment construction.		
process	3.2 Garments parts are identified as per sample.		
	 Methods of <u>manufacturing garments</u> are interpreted. 		
	3.4 Manufacturing operation breakdown is listed as per styling.		
Range of Variables			
Variables	Range (may include but not limited to):		
1. Types of fibre, yarn &	FIBER		
fabric	1.1. Natural		
	1.2. Man-made		
	YARN		
	1.3. Carded yarn		
	1.4. Combed yarn		
	FABRIC		
	1.5. Woven		
	1.6. Knit		
	1.7. Non-woven		

10 - 1	
Textile manufacturing	1.1 Yarn Manufacturing
process	1.2 Fabric Manufacturing
	1.3 Dyeing, printing and finishing
3. Types of garments	1.1 Woven garments
	1.2 Cut & sew Knit garments
	1.3 Fully fashioned knit garments
	1.4 Non- woven garments
4. Garments Parts	4.1 Front part
	4.2 Back part
OF C	4.3 Assembling part
5. Manufacturing Garments	5.1 Measurement Chart
	5.2 Sketch/Pattern
	5.3 Sample
	5.4 Cutting
	5.5 Print and Embroidery
	5.6 Sewing
	5.7 Washing
	5.8 Finishing
	5.9 Packing

Critical aspects of competency	Assessment required evidence that the candidate:
	1.1 identified types of fiber, yarn & fabric
	1.2 identified types of garments
	1.3 comprehended garments manufacturing process
*	1.4 listed process breakdown of Garments
2. Underpinning knowledge	2. 1 Types of fiber, yarn & fabric
	2. 2 Textile manufacturing processes
	2. 3 Types of garments
	2. 4 Garments parts
	2. 5 Methods of manufacturing garments
3. Underpinning skills	3. 1 Listing types of fiber, yarn & fabric
	3. 2 Listing textile manufacturing processes
	3. 3 Interpreting methods of manufacturing garments.



	3. 4 Listing manufacturing operation breakdown
4. Underpinning Attitudes	 4.1. Commitment to occupational health and safety 4.2. Environmental concerns 4.3. Eagerness to learn 4.4. Tidiness and timeliness 4.5. Respect for rights of peers and seniors in workplace 4.6. Communication with peers and seniors in workplace
5. Resource implications	5.1 Workplace (simulated or actual)5.2 Personal computer/laptop5.3 Calculator5.4 Instruction sheet/manual
6. Methods of assessment	6.1. Written Test 6.2. Demonstration 6.3. Oral Questioning 6.4. Portfolio
7. Context of assessment	 7.1. Competency assessment must be done in NSDA Accredited Assessment center 7.2. Assessment should be done by NSDA certified/ nominated assessor.



Unit Code and Title	OUPPS002L4V1: Recognize Raw Materials and Machinery for Garments Manufacturing		
Nominal Hours	20 hours		
Unit Descriptor	This unit covers the knowledge, skills and attitude required to recognize raw materials & machinery for garments manufacturing. It specifically includes identifying of trims & accessories for garments and basic machinery for garments manufacturing. Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.		
Elements of Competency			
1 Identify the trims & accessories for garments	 1.1 <u>Trims and accessories</u> are interpreted. 1.2 Trims and accessories are identified. 1.3 Trims and accessories are listed. 		
2 Identify the basic machinery	 2.1 Types of <u>basic machinery</u> are identified as per specification. 2.2 Types of stitch and seam are identified as per job requirement. 		
Range of Variables	2.3 Sewing machine is listed as per styling.		
Variables	Range (may include but not limited to):		
1 Trims and accessories	Trims 1.1 Sewing trims 1.2 Finishing trims Accessories 1.3 Informative accessories 1.4 Decorative accessories 1.5 Paper made accessories 1.7 Plastic made accessories		
2 Basic machinery	 1.3 Plastic made accessories 2.1 Single needle machine 2.2 Double needle machine 2.3 Over lock machine 2.4 Feed of the arm machine 2.5 Kansai multi needle machine 		



2.6 Flat lock machine
2.7 Bar tuck machine
2.8 Button stitch machine
2.9 Button hole sewing machine
2.10 Eye hole/ key hole machine
2.11 Snap attach machine

meet the requirements	of the current version of the Unit of Competency.
Critical aspects of competency	Assessment required evidence that the candidate: 1.1. recognized different types of trims and accessories 1.2. listed different types of trims and accessories 1.3. identified types of basic machinery 1.4. listed sewing machine as per styling
2 Underpinning knowledge	2.1 Types of trims and accessories2.2 Types of basic machinery2.3 Types of stitch and seam2.4 Functions of machines
3 Underpinning skills	3.1 Identifying different types of trims and accessories 3.2 Listing different types of trims and accessories 3.3 Identifying types of basic machinery 3.4 Listing sewing machine as per styling
4 Underpinning attitudes	 4.1 Commitment to occupational health and safety 4.2 Environmental concerns 4.3 Eagerness to learn 4.4 Tidiness and timeliness 4.5 Respect for rights of peers and seniors in workplace 4.6 Communication with peers and seniors in workplace
5 Resource implications	5.1 Workplace (simulated or actual) 5.2 Personal computer/laptop 5.3 Instruction sheet/manual 5.4 Sewing machine
6 Methods of assessment	6.1 Written Test6.2 Demonstration6.3 Oral Questioning6.4 Portfolio

7 Context of assessment	/.1	Competency assessment must be done in NSDA Accredited Assessment center
	7.2	Assessment should be done by NSDA certified/ nominated assessor



Unit Code and Title	OUPPS003L4V1: Interpret Production Planning and Supply Chain Management		
Nominal Hours	20 hours		
	This unit covers the knowledge, skills and attitude required to interpret production planning & supply chain management.		
Unit Descriptor	It specifically includes the tasks of Interpreting production, production planning & supply chain management, structure, role & responsibilities of PPC & SCM department and listing the major functions of PPC & SCM departments.		
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.		
Interpret production, production planning & supply chain management	 1.1. Production, production planning and supply chain terminology are Comprehended. 1.2. Relation between production planning & Supply chain is Interpreted. 1.3. Supply chain requirements are identified as per job requirement. 		
2 Interpret the structure, role & responsibilities of PPC & SCM department	 2.1 Structure of <u>PPC Department</u> is outlined 2.2 The responsibilities of PPC department are identified as per company's policy. 2.3 Structure of <u>SCM Department</u> is outlined. 2.4 The responsibilities of SCM department are identified as per company policy. 		
3 List the major functions of PPC & SCM department	 3.1 The major functions of PPC department are identified. 3.2 The major functions of supply chain management are identified. 3.3 Cross functional relation among other departments are identified. 3.4 major functions of PPC & SCM department are listed. 		
Range of Variables			
Variables	Range (may include but not limited to):		



Evid	lence Guide		Sa guara
		4.3.	Internal & External supply chain
		4.2.	Demand-supply management
4	SCM Department	4.1.	Raw supply chain
		3.7.	Shipment planning
		3.6.	Planning for sample to packing
		3.5.	Planning for Trims and Accessories
			Planning for Fabric
			Time and Action (TNA) Plan
			Analyzing the orders
3	PPC department	3.1.	Taking orders from marketing division
		2.6	Customer management
			Transportation
			Preparation for production
			Required approvals
	requirements		Raw material sourcing
2	Supply chain	2.1	Sourcing management
		1.19.	Enterprise resource planning (ERP) software
			Material requirement planning (MRP)
		1.17.	Harmonized System (HS) Code
	A.		Incoterms
			Letter of Credit (L/C)
			Distribution
			Procurement
			Store Management
			Logistic Management
			Sourcing
	£1		Capacity and target Schedule
			Data Management
			Operation breakdown
			Style analysis
			Output
	terminology	1.3.	Processing
	Production Planning and supply chain	1.2.	Input
	Production Diagning		Documentation

1. Critical aspects of competency 1.1 1.2 1.3 1.4 1.5 2. Underpinning knowledge 2.1 2.2 2.3 2.4 2.5	interpreted production, production planning and supply chain terminology. identified supply chain requirements. listed PPC department. listed SCM department. listed major functions of PPC and SCM department. Production planning and supply chain management terminology.
1.1 1.2 1.3 1.4 1.5 2. Underpinning knowledge 2.1 2.2 2.3 2.4	supply chain terminology. identified supply chain requirements. listed PPC department. listed SCM department. listed major functions of PPC and SCM department. Production planning and supply chain management
1.3 1.4 1.5 2. Underpinning knowledge 2.1 2.3 2.4	listed PPC department. listed SCM department. listed major functions of PPC and SCM department. Production planning and supply chain management
2. Underpinning knowledge 2.2 2.3 2.4	listed SCM department. listed major functions of PPC and SCM department. Production planning and supply chain management
2. Underpinning knowledge 2.2 2.3 2.4	listed major functions of PPC and SCM department. Production planning and supply chain management
2. Underpinning knowledge 2.1 2.3 2.4	Production planning and supply chain management
knowledge 2.2 2.3 2.4	
2.3 2.4	0,
2.4	Structure of PPC department.
	Responsibilities of SCM department.
2.5	Major functions of PPC department.
	Major functions of supply chain management.
3. Underpinning skills 3.1	Interpreting production, production planning and supply chain terminology.
3.2	Identifying supply chain requirements.
3.3	Listing PPC department.
3.4	Listing SCM department.
3.5	Listing major functions of PPC and SCM department.
4. Underpinning attitudes 4.1	Commitment to occupational health and safety
4.2	Environmental concerns
4.3	Eagerness to learn
4.4	Tidiness and timeliness
4.5	Respect for rights of peers and seniors in workplace
4.6	Communication with peers and seniors in workplace
5. Resource implications 5.1	Learning materials
5.2	Laptop/computer
5.3	
5.4	Pen
5.5	Paper
6. Methods of assessment 6.1	
6.2	Written test

	6.3 Oral questioning
	6.4 Portfolio
7. Context of assessment	7.1 Competency assessment must be done in NSDA Accredited Assessment center
	7.2 Assessment should be done by NSDA certified/ nominated assessor



Unit Code and Title	OUPPS004L4V1: Analyze Garments Operation, Data Management and Planning Methods		
Nominal Hours	45 hours		
Unit Descriptor	This unit covers the knowledge, skills and attitude required to analyze garments operation, data management & planning methods. It specifically includes the tasks of preparing operation bulletin for garments, illustrating work study techniques calculating production capacity & target and interpreting aggregate planning & master scheduling for garments.		
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.		
Prepare operation bulletin for garments	1.1. <u>Garments operation breakdown</u> is interpreted as per styling.		
	1.2 <u>Garments operation bulletin</u> is prepared as pe approved sample.		
Illustrate work study techniques	2.1 <u>Method study procedures</u> are outlined as per job requirement.		
	2.2 Work measurement techniques are Illustrated.		
3 Calculate production capacity & target	 Formula for <u>Production target calculation</u> is interpreted. 		
	3.2 <u>Production capacity</u> is computed as per job requirement.		
4 Interpret aggregate planning & Master	4.1 Aggregate planning is interpreted.		
production scheduling	 4.2 <u>Master scheduling process</u> is interpreted. 4.3 <u>Functions of master production scheduling</u> are identified. 		
	4.4 Production schedule is followed as per instruction.		
Range of Variables			
Variable	Range (may include but not limited to):		
Garments operation breakdown	1.1 Style of the garment 1.2 Front part		
	1.3 Back part		
	1.4 Assembling part 1.5 Make section		

2.1. Operation breakdown
2.2. Machinery
2.3. Standard minute value
2.4. Manpower requirements
2.5. Work aids
2.6. Targeted efficiency
3.1 Select
3.2 Record
3.3 Examine
3.4 Develop
3.5 Define
3.6 Install
3.7 Maintain
4.1 Time study
4.2 Activity sampling
4.3 Synthesis form standard data
4.4 Estimating
5.1 Production Capacity
5.2 Efficiency calculation
5.3 Non-Productive time/ loss time
5.4 Absenteeism
6.1 Working hour
6.2 Standard Minute Value (SMV)/ Standard Allocate Minute (SAM)
6.3 Total SMV earners
6.4 Working days
Inputs
7.1 Beginning inventory
7.2 Forecast
7.3 Customer orders
7.4 Aggregate planning
Outputs
7.5 Projected inventory
7.6 Master production scheduling
7.7 Uncommitted inventory
9.4 Translating appropriate plans
8.1 Translating aggregate plans

8.3	Generating material and capacity requirements
8.4	Facilitating information processing
8.5	Maintaining priorities

Critical aspects of	
competency	Assessment required evidence that the candidate:
	1.1. prepared garments operation bulletin
	1.2. identified method study procedures
	1.3. illustrated work measurement techniques
	1.4. calculated production capacity as per formula
	1.5. interpreted aggregate planning.
2. Undersinaina	followed master production scheduling.
 Underpinning knowledge 	2.1 Garment operation breakdown
Mowleage	2.2 Garments operation bulletin
	2.3 Method study procedure
	2.4 Work measurement techniques
	2.5 Production capacity calculation formula
1	2.6 Production capacity
	2.7 Aggregate planning
	2.8 Production scheduling process
	2.9 Functions of master production scheduling
Underpinning skills	3.1 Preparing garments operation bulletin
	3.2 Identifying method study procedures
2	3.3 Illustrating work measurement techniques
	3.4 Calculating production capacity as per formula
	3.5 Interpreting aggregate planning.
	3.6 Following master production scheduling.
4 Underpinning attitudes	4.1 commitment to occupational health and safety
	4.2 environmental concerns 4.3 eagerness to learn
	4.3 eagerness to learn 4.4 tidiness and timeliness
*	4.5 respect for rights of peers and seniors in workplace
	4.6 communication with peers and seniors in workplace
5 Resource	5.1 workplace (simulated or actual)
implications	Fam

	5.2 personal computer/laptop
	5.3 instruction sheet/manual
	5.4 calculator
6 Methods of	6.1 Written Test
assessment	6.2 Demonstration
	6.3 Oral Questioning 6.4 Portfolio
7 Context of assessmen	7.1 Competency assessment must be done in NSDA Accredited Assessment center
	7.2 Assessment should be done by NSDA certified/ nominated assessor



	Unit Code and Title	OUPPS005L4V1: Illustrate Processes of Supply Chain in Garments Industry			
	Nominal Hours	50 Hours			
	Unit Descriptor	This unit covers the knowledge, skills and attitude required to illustrate process of supply chain in garments industry. It specifically includes interpreting supply chain process type of supply chain, applying the product selection & procurement method in garments industry.			
	Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.			
1.	Interpret the supply chain process	Supply chain management processes are identified.			
		 The supply chain management processes is interpreted. 			
2.	Interpret the type of supply chain	 2.1 <u>Types of supply chain</u> are Interpreted. 2.2 <u>Functions of supply chains</u> are stated. 			
3.	Apply the product selection & procurement methods	3.1 Product selection and procurement methods are identified. 3.2 Procurement methods are applied as per compan			
-	Range of Variables	regulations.			
	/ariable	Range (may include but not limited to):			
1	Supply chain management processes	1.1. Planning 1.2. Inventory Management 1.3. Procurement 1.4. Manufacturing 1.5. Distribution 1.6. Logistics			
2	Types of supply chain	Internal supply chain External supply chain			
3	Functions of supply chains	3.1 Customer relationship management 3.2 Customer service management 3.3 Demand management 3.4 Order fulfillment 3.5 Manufacturing management			

	3.6 Supplier relationship management
	3.7 Product development and commercialization
	3.8 Returns management
Evidence Guide	
	authentic, valid, sufficient, reliable, consistent and recent ents of the current version of the Unit of Competency.
1 Critical aspects of	Assessment required evidence that the candidate:
competency	1.1 interpreted supply chain management process.
	1.2 stated functions of different types supply chain.
	1.3 applied production selection method.
	1.4 applied procurement method as per company regulations.
2 Underpinning	2.1 Process of supply chain management
knowledge	2.2 Types of supply chain
	2.3 Functions of supply chain
	2.4 Supply markets
	2.5 Product selection 2.6 Procurement methods
3 Underpinning skills	
o ondorpining online	3.1. Interpreting supply chain management process.
	3.2. Stating functions of different types supply chain.
	3.3. Applying production selection method.
	 Applying procurement method as per company regulations.
4 Underpinning	4.1 Commitment to occupational health and safety
attitudes	4.2 Environmental concerns
	4.3 Eagerness to learn
	4.4 Tidiness and timeliness4.5 Respect for rights of peers and seniors in workplace
5 Resource	4.6 Communication with peers and seniors in workplace
implications	5.1 Workplace (simulated or actual)
mphodions	5.2 Material lists
	5.3 Laptop/computer
	5.4 Instruction sheet/manual
6 Methods of	6.1 Written Teat
assessment	6.2 Demonstration
	6.3 Oral Questioning
	6.4 Portfolio
7 Context of	7.1 Competency assessment must be done in NSDA
	7.1 Competency assessment must be done in NSDA

assessment	Accredited Assessment center
	7.2 Assessment should be done by NSDA certified/
	nominated assessor



	Unit Code and Little	OUPPS006L4V1: Analyze Supply Market and Uncertainty		
	Nominal Hours	50	nours	
	Unit Descriptor	requi It spe Apply	unit covers the knowledge, skills and attitude red to analyze supply market and uncertainty. ecifically includes Performing supply market analysis, ring solutions for supply chain uncertainty 8 asting tools & techniques.	
	Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.		
1	Perform supply market	1.1	Supply market is interpreted.	
	analysis	1.2	<u>Supplier priorities</u> are set as per procurement policies.	
		1.3	Supplier evaluation is performed as per company policy.	
2	Apply solutions for	2.1	Supply chain uncertainty is interpreted.	
	supply chain uncertainty		Possible <u>causes of supply chain uncertainty</u> are identified.	
			Solutions to supply chain uncertainty are applied.	
3	Apply forecasting tools	3.1	Forecasting tools & techniques are identified.	
	& techniques	3.2	Forecasting tools & techniques are listed.	
		3.3	Forecasting tools are applied as per planning method.	
F	Range of Variables			
٧	/ariable	Rai	nge (may include but not limited to):	
1.	Supplier priorities	1.1 1.2	Supplier positioning model Procurement policy	
2.	Causes of supply	2.1	Lack of information in supply chain environment	
	chain uncertainty	2.2	Lack of information on capacities	
		2.3	Unable to accurately predict supply chain behavior	
	=	2.4	Lack of effective control actions	
		2.5	Lack of proper Communication in supply chain	
3.	Solutions to supply chain uncertainty	3.1	Managing/controlling the supply	
		3.2	Managing inventory	
		3.3	Managing the demand	
			Sam	



		3.4	Information centralization
		3.5	Specialization
		3.6	Postponement strategy
		3.7	Demand forecasting
4.	Forecasting tools & techniques		Qualitative techniques Quantitative techniques

1	Critical aspects of competency	Assessment required evidence that the candidate:
		1.1. set Supplier priorities.
		1.2. performed supplier evaluation.
		1.3. applied solutions to supply chain uncertainty.
		1.4. listed forecasting tools and techniques.
		1.5. applied forecasting tools as per planning method
2	Underpinning	2.1 Supply market analysis
	knowledge	2.2 Supplier priorities
		2.3 Causes of supply chain uncertainty
		2.4 Forecasting tools & techniques
3	Underpinning skills	3.1 Performing supplier evaluation.
		3.2 Applying solutions to supply chain uncertainty.
		3.3 Listing forecasting tools and techniques.
		3.4 Applying forecasting tools as per planning method
4	Underpinning	4.1 Commitment to occupational health and safety
	attitudes	4.2 Environmental concerns
		4.3 Eagerness to learn4.4 Tidiness and timeliness
		4.5 Respect for rights of peers and seniors in workplace
		4.6 Communication with peers and seniors in workplace
5	Resource	5.1 Workplace (simulated or actual)
	implications	5.2 Personal computer/laptop
		5.3 Instruction sheet/manual
6	Methods of	6.1 Written Test
		6.2 Demonstration
		6.3 Oral questioning
		6.4 Portfolio

7 Context of	7.1 Competency assessment must be done in NSDA
assessment	Accredited Assessment center
	7.2 Assessment should be done by NSDA certified/ nominated assessor.

Training Providers must be accredited by National Skills Development Authority (NSDA), the National Quality Assurance Body, or a body with delegated authority for quality assurance to conduct training and assessment against this unit of competency for credit towards the award of any NTVQF qualification. Accredited providers assessing against this unit of competency must meet the quality assurance requirements set by NSDA.



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Unit Code and Titl	e OUPPS007L4V1: Interpret Inventory Control Management	
Nominal Hours	40 hours	
Unit Descriptor	This unit covers the knowledge, skills and attitud required to interpret inventory control management. It specifically includes interpreting the system of inventor control and applying lean tools on inventory management	
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.	
Interpret the system	n of 1.1. <u>Inventory control systems</u> are interpreted.	
inventory control	1.2. Types of inventory planning are identified.	
	1.3. Types of inventory planning is listed.	
2 Apply lean tools or		
inventory manager	nent 2.2 Lean tools are selected.	
	 Selected lean tools are applied to manage inventory. 	
Range of Variables		
	_	
Variable	Range (may include but not limited to):	
1 Inventory contro		
	1.1. Economic Order Quantity (EOQ)	
1 Inventory contro	1.1. Economic Order Quantity (EOQ) 1.2. Safety stock	
1 Inventory contro	1.1. Economic Order Quantity (EOQ)	
1 Inventory contro	1.1. Economic Order Quantity (EOQ) 1.2. Safety stock 1.3. Reordering policy 1.4. Last in first out (LIFO), First in first out (FIFO)	
1 Inventory contro system	1.1. Economic Order Quantity (EOQ) 1.2. Safety stock 1.3. Reordering policy 1.4. Last in first out (LIFO), First in first out (FIFO)	
1 Inventory contro system	1.1. Economic Order Quantity (EOQ) 1.2. Safety stock 1.3. Reordering policy 1.4. Last in first out (LIFO), First in first out (FIFO) Ory 2.1 Yarn 2.2 Fabrics	
1 Inventory contro system	1.1. Economic Order Quantity (EOQ) 1.2. Safety stock 1.3. Reordering policy 1.4. Last in first out (LIFO), First in first out (FIFO) Ory 2.1 Yarn 2.2 Fabrics 2.3 Trims and accessories	
1 Inventory contro system	1.1. Economic Order Quantity (EOQ) 1.2. Safety stock 1.3. Reordering policy 1.4. Last in first out (LIFO), First in first out (FIFO) Ory 2.1 Yarn 2.2 Fabrics 2.3 Trims and accessories	
Inventory contro system	1.1. Economic Order Quantity (EOQ) 1.2. Safety stock 1.3. Reordering policy 1.4. Last in first out (LIFO), First in first out (FIFO) Ory 2.1 Yarn 2.2 Fabrics 2.3 Trims and accessories 2.4 Finished goods	
1 Inventory contro system	1.1. Economic Order Quantity (EOQ) 1.2. Safety stock 1.3. Reordering policy 1.4. Last in first out (LIFO), First in first out (FIFO) Ory 2.1 Yarn 2.2 Fabrics 2.3 Trims and accessories 2.4 Finished goods 2.5 Work-in-process (WIP)	
1 Inventory contro system	1.1. Economic Order Quantity (EOQ) 1.2. Safety stock 1.3. Reordering policy 1.4. Last in first out (LIFO), First in first out (FIFO) 2.1 Yarn 2.2 Fabrics 2.3 Trims and accessories 2.4 Finished goods 2.5 Work-in-process (WIP) 2.6 Machinery 2.7 Tools and equipment	
Inventory control system Types of inventor	1.1. Economic Order Quantity (EOQ) 1.2. Safety stock 1.3. Reordering policy 1.4. Last in first out (LIFO), First in first out (FIFO) 2.1 Yarn 2.2 Fabrics 2.3 Trims and accessories 2.4 Finished goods 2.5 Work-in-process (WIP) 2.6 Machinery 2.7 Tools and equipment 3.1 Cause & effect diagram	
Inventory control system Types of inventors	1.1. Economic Order Quantity (EOQ) 1.2. Safety stock 1.3. Reordering policy 1.4. Last in first out (LIFO), First in first out (FIFO) Ory 2.1 Yarn 2.2 Fabrics 2.3 Trims and accessories 2.4 Finished goods 2.5 Work-in-process (WIP) 2.6 Machinery 2.7 Tools and equipment 3.1 Cause & effect diagram 3.2 Plan, Do, Check, Act (PDCA) cycle	
Inventory control system Types of inventors	1.1. Economic Order Quantity (EOQ) 1.2. Safety stock 1.3. Reordering policy 1.4. Last in first out (LIFO), First in first out (FIFO) Ory 2.1 Yarn 2.2 Fabrics 2.3 Trims and accessories 2.4 Finished goods 2.5 Work-in-process (WIP) 2.6 Machinery 2.7 Tools and equipment 3.1 Cause & effect diagram 3.2 Plan, Do, Check, Act (PDCA) cycle	

The evidence must be authentic, valid, sufficient, reliable, consistent and recent and

1 Critical consets of	f the current version of the Unit of Competency.
 Critical aspects of competency 	Assessment required evidence that the candidate:
competency	1.1 listed types of inventory planning.
	1.2 selected lean tools.
	1.3 applied lean tools as per guideline
	1.4 interpreted inventory management
 Underpinning knowledge 	2.1 Inventory control system
Knowledge	2.2 Types of inventory planning
	2.3 lean tools
3 Underpinning skills	3.1 Listing types of inventory planning.
	3.2 Selecting lean tools.
	3.3 Applying lean tools as per guideline
	3.4 Interpreting inventory management
4 Underpinning	4.1 Commitment to occupational health and safety
attitudes	4.2 Environmental concerns
	4.3 Eagerness to learn 4.4 Tidiness and timeliness
	4.5 Respect for rights of peers and seniors in
	workplace
	4.6 Communication with peers and seniors in workplace
5 Resource	5.1 Workplace (simulated or actual)
implications	5.2 Personal computer/laptop
	5.3 Calculator
	5.4 Instruction sheet/manual
6 Methods of	6.1 Written Test
assessment	6.2 Demonstration
	6.3 Oral questioning
	6.4 Portfolio
7 Context of assessment	Portfolio Competency assessment must be done in NSI Accredited Assessment center

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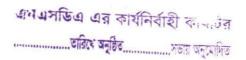
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